



PERSONAL CARE
FACE TREATMENT



**MAKE-UP REMOVING
MILK [KD-85]**

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PHASE	INCI NAME	BRAND NAME	CONCENTRATION [%]	FUNCTION
A	Ceteareth-12	ROKAnol®T12	1,00	emulsifier
	Ceteareth-25	ROKAnol® T25	1,00	emulsifier
	Cetearyl alcohol		2,00	emulsion stabilizer
	PPG-15 Stearyl ether	ROKAnol® SP15L	5,00	emollient
	Helianthus Annuus Seed Oil		1,00	emollient
	Caprylic/Capric Triglyceride		2,00	emollient
B	Aqua		83,35	solvent
	Betaine		0,50	active
C	Glycerin		1,00	moisturising agent
	Xanthan Gum		0,05	pH adjuster
D	Carbomer		0,25	rheology modifier
E	Sodium Hydroxide		0,05	pH adjuster
	Phenoxyethanol, Methylparaben, Ethylparaben, Propylparaben		0,80	preservative
F	PEG-7/PPG-2 Propylheptyl ether	ROKAnol® GA7LAW	2,00	solvent



pH		5.0 - 7.0
Apperance	visual method	white emulsion
Stablility	1 month at 5°C, RT, 40°C	confirmed

Procedure:

1. In a separate vessel combine ingredients from phase A, B and C.
2. Add slowly phase D ingredients to phase B while mixing. Mix until uniform.
3. Add slowly phase C ingredients to phase B while mixing. Homogenise with 2000-3000 RPM, 90 sec.
4. Heat phase A and B to 75-80°C.
5. Add A into B, stir well with hand stirring, keep A/B at 75-80°C. Homogenise with 2000-3000 RPM, 120 sec.
6. Cool the batch down to 50°C while mixing. Add phase E ingredients while mixing. Homogenise with 2500-3500 RPM, 90 sec.
7. Cool the batch down to 25°C. Add phase F ingredients while mixing. Homogenise with 2500-3500 RPM, 90 sec.



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The responsibility for the use of products in conformity or otherwise with the suggested application and for determining product suitability for your own purposes rests with the user.

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PCC Group
Sienkiewicza 4
56-120 Brzeg Dolny
Poland

e-mail: products@pcc.eu

