



PERSONAL CARE  
**FACE TREATMENT**

MAKE-UP REMOVING LIQUID [KD-73]

FACE TREATMENT  
FORMULATION ZONE

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| PHASE | INCI                                  | BRAND NAME     | CONCENTRATION [%] | FUNCTION           |
|-------|---------------------------------------|----------------|-------------------|--------------------|
| A     | Aqua                                  |                | 87,85             | solvent            |
|       | Betaine                               |                | 0,10              | active             |
|       | Glycerin                              |                | 5,00              | moisturising agent |
| B     | Phenoxyethanol,<br>Ethylhexylglycerin |                | 1,00              | preservative       |
|       | PEG-7 Glyceryl Cocoate                | ROKAcet KO300G | 2,00              | surfactant         |
|       | Sodium Lauroyl Sarcosinate            | ROKAtend LS    | 4,00              | surfactant         |
| C     | Citric acid                           |                | 0,05              | pH adjuster        |



|            |                          |                    |
|------------|--------------------------|--------------------|
| pH         |                          | 5.0 - 7.0          |
| Apperance  | visual method            | transparent liquid |
| Stablility | 1 month at 5°C, RT, 40°C | confirmed          |

## Procedure:

1. Combine ingredients from phase A. Add ingredients from phase A to hot water (75-80°C). Mix until homogenous solution is obtained. Cool the batch down to at least 50°C.
2. Add ingredients from phase B. Mix until uniform. Cool the batch down to at least 30°C.
3. If necessary, adjust pH by Citric Acid to 5.0 - 7.0.



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