

ROKANATE F2C 0002_05

CHEMICAL NAME	Component A: Polyol mixture with additives.
TECHNICAL REQUIREMENTS COMPONENT A	Density at. 25°C g/ml 1,30 – 1,50 (PN-EN ISO 2811-1:2023-03) Dynamic viscosity at 25°C mPa.s.....4500 – 8500 (PN-EN ISO 3219, spindle L3, RPM 10) Appearance/ colour at 25°suspension, white to light beige* *possible delamination of the product.

GENERAL DATA	Ratio A:B, by weight..... 100:30 Temperature of raw materials (°C).....20+/-1 Open time at 23°C** (s).....310+/-20 Open time at 35°C** (s)..... 270+/-20 *Times can be modified by temperatures. ** Determination according to the internal method .Temp. of components 19-21°C.Weight ratio 100:3 ***This information data does not constitute technical requirements and cannot be the basis for complaints.
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Component A : ROKANATE F2C 0002_05.
 Component B : polymeric MDI with a functionality of 2.7.
 The open time of the adhesive applied to the sheet is tested at the weight ratio of components A and B = 100:30. The components are mixed in a plastic cup (component temperature 20 ± 1°C) and applied to the steel sheet (sheet temperature 23°C or 35°C).

APPLICATION	Rokanate F2C 0002_05 is a polyol component (A component) in a two-component system together with a polymeric MDI with a functionality of 2.7 (B component). It is designed for bonding e.g. aluminium and steel to mineral wool.
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