

# ROKANATE F2C 0002\_03

<b>CHEMICAL NAME</b>	Component A: Polyol mixture with additives.
<b>TECHNICAL REQUIREMENTS COMPONENT A</b>	Density at. 25°C g/ml ..... 1,30 – 1,50 (PN-EN ISO 2811-1:2023-03) Dynamic viscosity at 25°C mPa.s.....4500 – 8500 (PN-EN ISO 3219, spindle L3, RPM 10) Appearance/ colour at 25°* .....suspension, white to light beige

\*possible delamination of the product.

<b>GENERAL DATA</b>	Ratio A:B, by weight..... 100:30 Temperature of raw materials (°C).....20+/-1 Open time at 23°C** (s)..... 180+/-20 Open time at 35°C** (s)..... 130+/-20
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\*Times can be modified by A:B ratio and temperatures.

\*\* Determination according to the internal method .Temp. of components 19-21°C.Weight ratio 100:3

\*\*\*This information data does not constitute technical requirements and cannot be the basis for complaints.

Component A : ROKANATE F2C 0002\_03.

Component B : polymeric MDI with a functionality of 2.7.

The open time of the adhesive applied to the sheet is tested at the weight ratio of components A and B = 100:30. The components are mixed in a plastic cup (component temperature 20 ± 1°C) and applied to the steel sheet (sheet temperature 23°C or 35°C).

<b>APPLICATION</b>	Rokanate F2C 0002_03 is a polyol component (A component) in a two-component system together with a polymeric MDI with a functionality of 2.7 (B component). It is designed for bonding e.g. aluminium and steel to mineral wool.
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